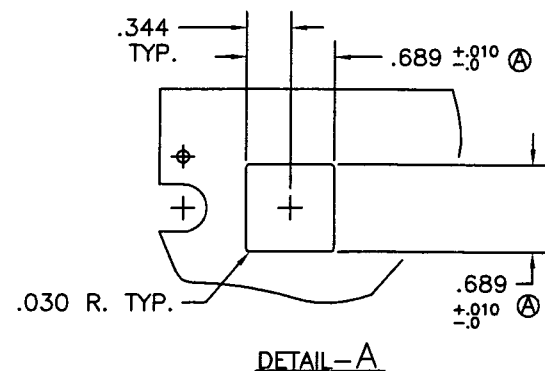
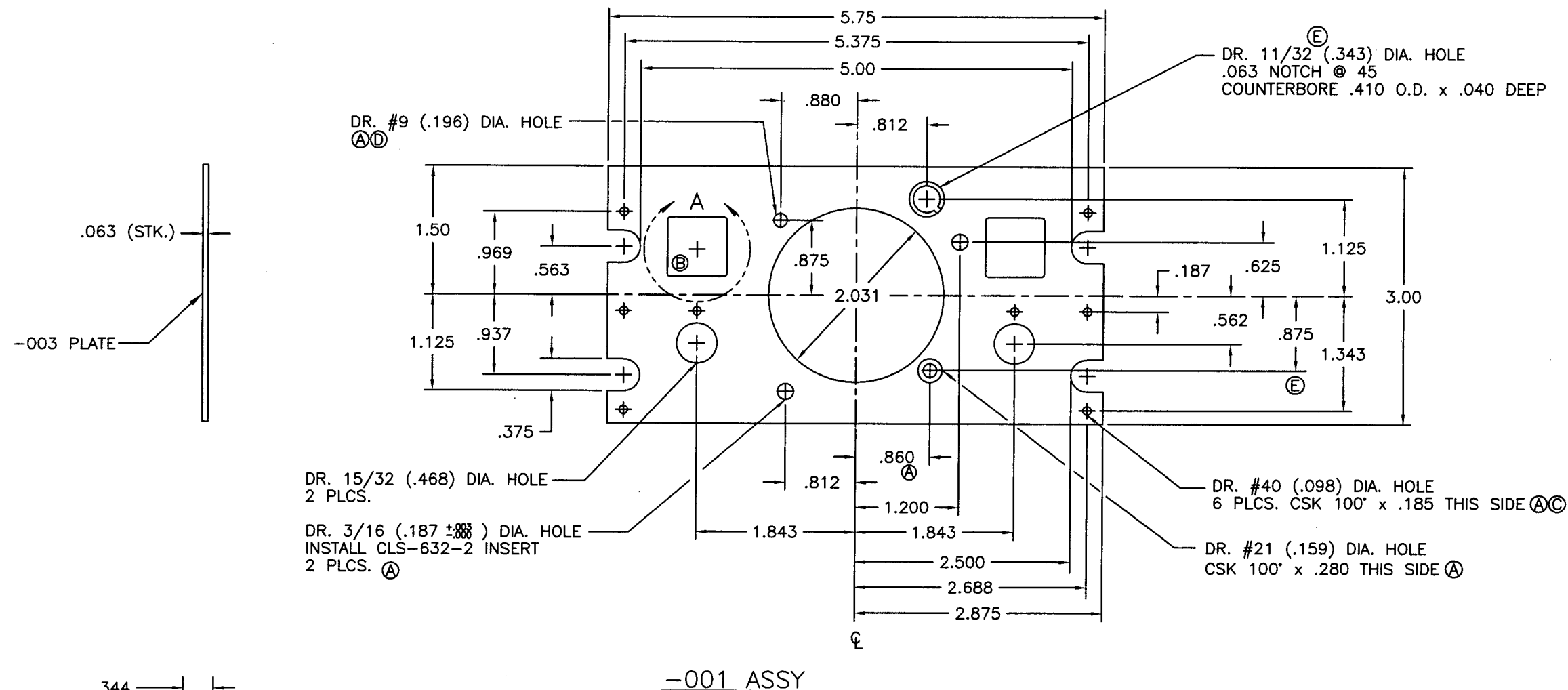


REVISION				APPROVED	DATE
LETTER	DFTSMAN	DATE	DESCRIPTION		
Ⓐ	TAH	9/21/93	GENERAL UPDATE & ADDED NOTE 1. CHANGED SQ. HOLE SIZE.		
Ⓑ	TAH	9/29/93	CHANGED SQ. HOLE LOCATION.		
Ⓒ	TAH	11/8/93	CANCELLED NOTE 1, CHANGED CSK SIZE ON #40 HOLE		
Ⓓ	TAH	12/19/95	INCORPORATED EO-D1	P. SCHWARTZ 96.014 96.015 96.016	3/21/96 3/21/96 3/21/96
Ⓔ	DNN	6/15/05	INCORP. E.O. E-1: CHG. UPPER C'BORE HOLE DIA. FROM 5/16 TO 11/32; ADDED VERTICAL LOCATION DIM. TO .159 DIA HOLE AS SHOWN. MINOR CHANGE - FAR 21.95		



⚠ CANCELLED. Ⓒ

NOTE:

		2	CLS-632-2 Ⓐ	INSERT	FASTENER	PENN ENGR. & MFG. CORP. DANBORD, PA.		
		1	-003	PLATE	5.85 x 3.12 x .063	5052H32	ALU.	QQ-A-250/8
			-001	ASSY				
		-001	PART NO.	NAME	STOCK SIZE	MATERIAL	MATL.SPEC.	ZONE
		LIST OF MATERIAL						
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				XX ± .03	CHECK			FACE PLATE ASSY
				XXX ± .010	STRESS			
				ANGLES ± 1/2°	PROJ. ENGR.			DWG. SIZE C SCALE FULL
					HEAT TREAT			
DASH NO.	REQ'D PER ASSY	41228-603-019	NEXT ASSEMBLY		FINISH	Era Helicopters LLC		DWG. NO. 41228-603-018 REV. E